New Problems Chapter 21

 $k_c' = 8.5 \times 10^{-4} \frac{m}{s}$ for the gas phase. If the 21.1-5. More Conversions of Mass Transfer Coefficients. From experimental results, total pressure is 2 atm, the temperature is 40°C and $y_{A1} = 0.1$ and $y_{A2} = 0.5$ calculate the following:

- a) k_G
- b) *k*_y
- c) k'_{y}
- 21.2-2. Dimensional Analysis in Mass Transfer. A fluid is flowing in a vertical pipe and mass transfer is occurring from the pipe wall to the fluid. Relate the convective mass-transfer coefficient k'_c to the variables $D, \rho, \mu, \upsilon, D_{AB}$, where D is the pipe diameter. Choose k'_c , ν and ρ as your core variables.
- 21.3-10. Mass Transfer of Liquids in Packed Beds. Pure Pure H20 is flowing at a rate of 0.0701 ft3/hr through a packed bed of 2in diameter benzoic acid spheres that are contained in a 0.5 ft diameter tube that is 5ft long and has a porosity (\Box) of 0.4. The solubility of benzoic acid is $0.00184 \frac{lbmole - Benzoic}{ft^3 - solution}$. Calculate the mass – transfer coefficient (k'_c) for

this situation in the units of ft2/s.



Tube holding spheres is 0.5 in diameter by 5ft long

Physical Property Data:

Water (1):
$$\rho = 62.4 \frac{lb}{ft^3}$$
, $\mu = 6.72 \times 10^{-4} \frac{lb}{ft \cdot s}$, Cp=4.18 $\frac{kJ}{kg \cdot K}$
Benzoic Acid (s): $\rho = 79 \frac{lb}{ft^3}$, Cp=3.18 $\frac{kJ}{kg \cdot K}$
 $D_{AB} = 2.1 \times 10^{-5} \frac{cm^2}{s}$

$$N_{Sh} = \frac{k_c' d}{D_{AB}}, \ N_{Re} = \frac{\rho v d}{\mu}, \ N_{Sc} = \frac{\mu}{\rho D_{AB}}, \ J_D = \frac{N_{Sh}}{N_{Re} N_{Sc}^{\frac{1}{2}}}$$

Mass Transfer of Droplets. Pure carbon tetrachloride (CCl4, MW = 153.82) droplets are rising in an unstirred water 21.4-3. solution. The velocity of the carbon tetrachloride droplets is 1.0 m/s at 298 K and 1 atm and their diameter is 0.1cm. The solubility of carbon tetrachloride at 298 K in water is 0.081g/100mL and $D_{AB} = 8.836 x 10.6 cm^2/s$. Assume the viscosity and density of water at 298 K and 1 atm is 1.0 cp and 1.0 g/cm3 respectively. What is the flux of carbon tetrachloride dissolving in the water? Both H₂O and CCl₄ are liquid phase and solution is dilute so $k'_c \approx k_c$. Use the following

correlation:
$$\frac{k'_c D}{D_{AB}} = 1.13 \left(\frac{Dv}{D_{AB}}\right)^{0.8}$$
 where D is the drop diameter.

21.5-2. Mass Transfer using Penetration Theory. Pure water is flowing past a flat plate of solid naphthalene with a diffusivity $D_{AB} = 7.5 \times 10^{-6} \frac{cm^2}{s}$ and a penetration time of 60s. What is the flux of naphthalene if the solubility is 31.4 mg/L?